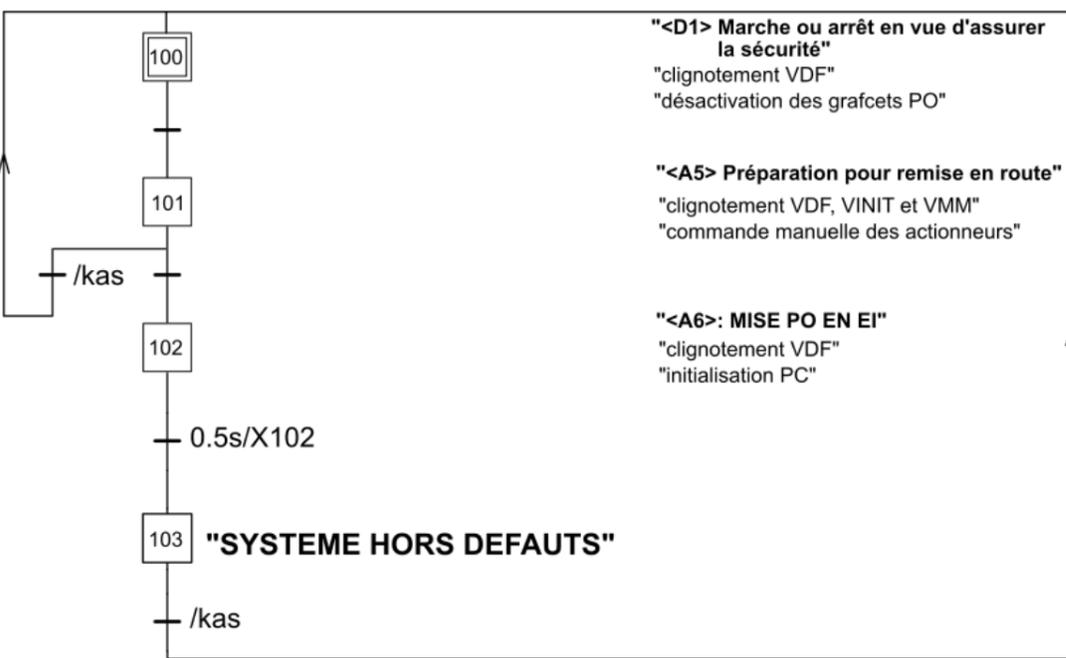


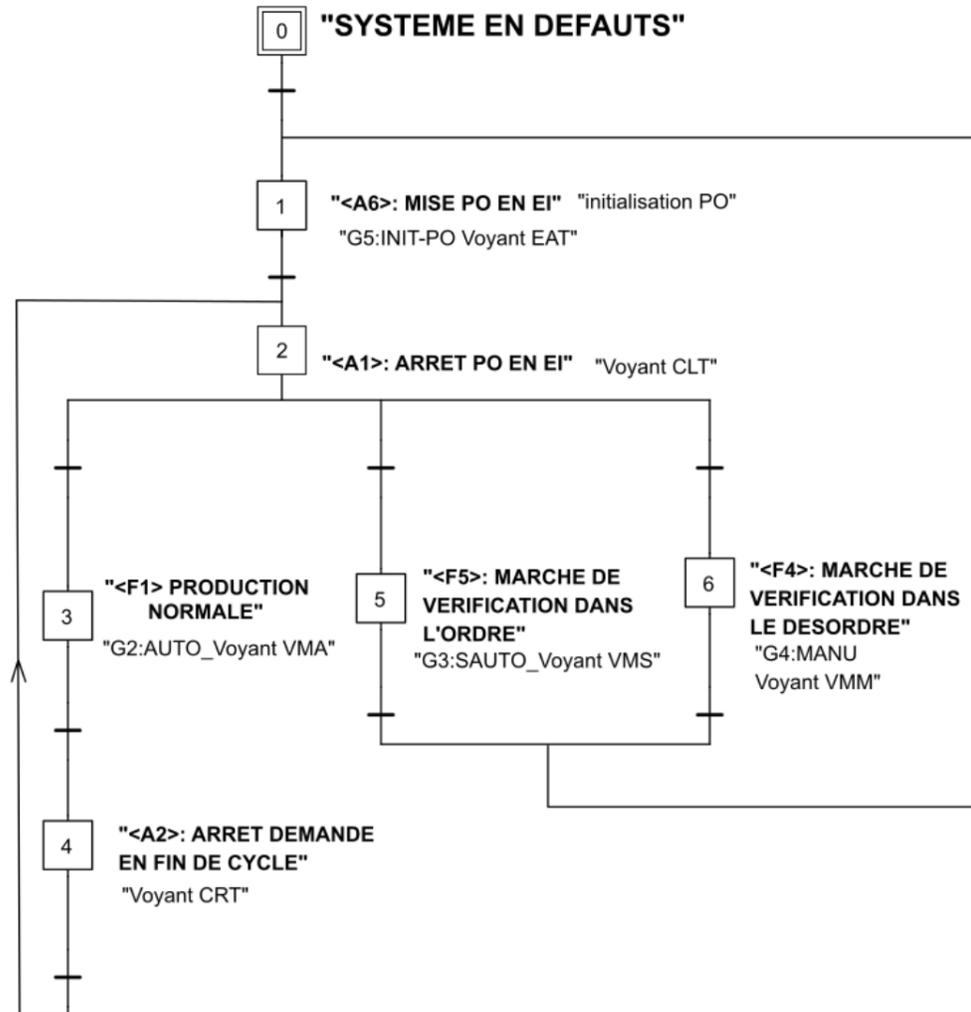
Abréviations:

- Cd : Commande
- PO : Partie Opérative
- Xi./Cycle : Pas de cycle en cours (conditions élaborées à partir des variables d'étapes)
- CI : Conditions Initiales
- PC : Partie Commande

G10 : SECURITE

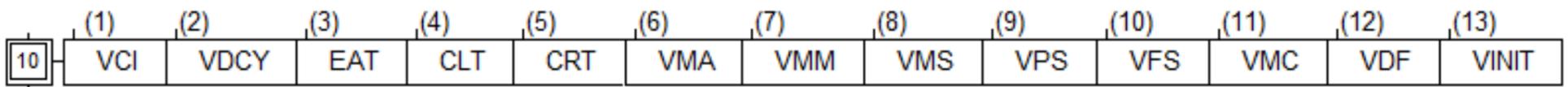


G0 : CONDUITE



légende:
/a: conjugué logique de a

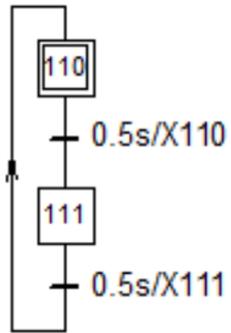
G1: VISU



CI=

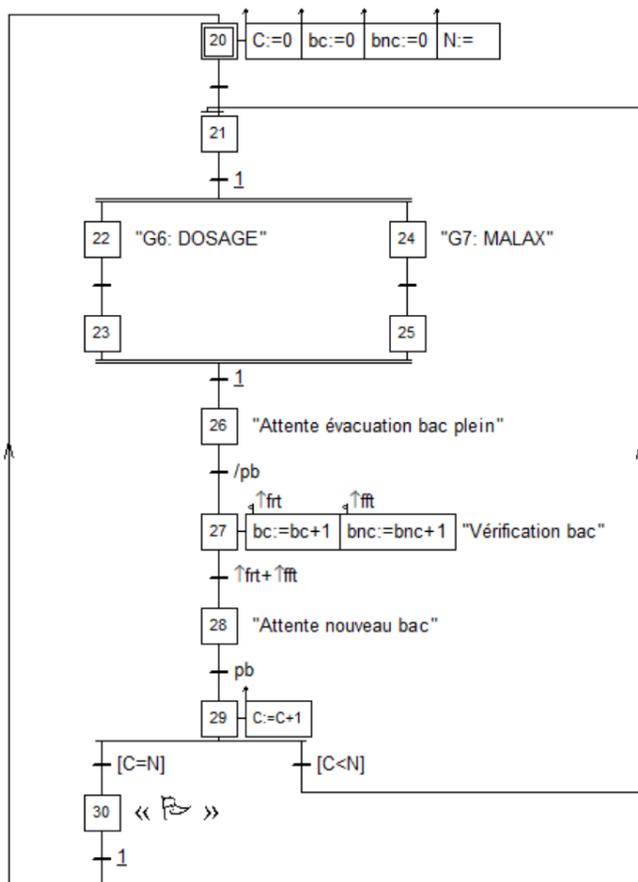
Repère	Ecriture de la condition
(1)	
(2)	
(3)	
(4)	
(5)	
(6)	
(7)	
(8)	
(9)	
(10)	
(11)	
(12)	
(13)	

G11 : CLIGHT

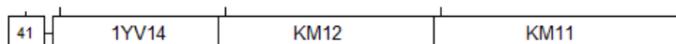


G2: AUTO <F1> PRODUCTION NORMALE

CI=



G4: MANU <F4> MARCHÉ DE VERIFICATION DANS LE DESORDRE



G3 : SAUTO

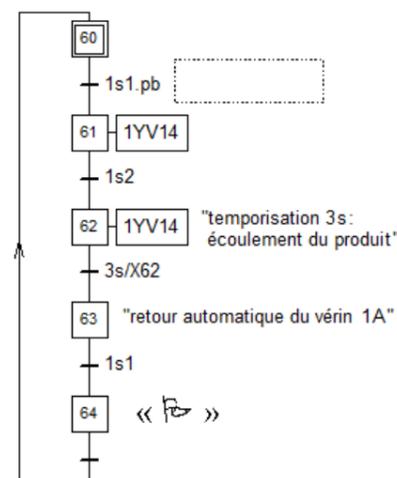
<F5>: MARCHÉ DE VERIFICATION DANS L'ORDRE



G5: INIT_PO <A6>: MISE PO EN EI



G6: DOSAGE



G7: MALAX

