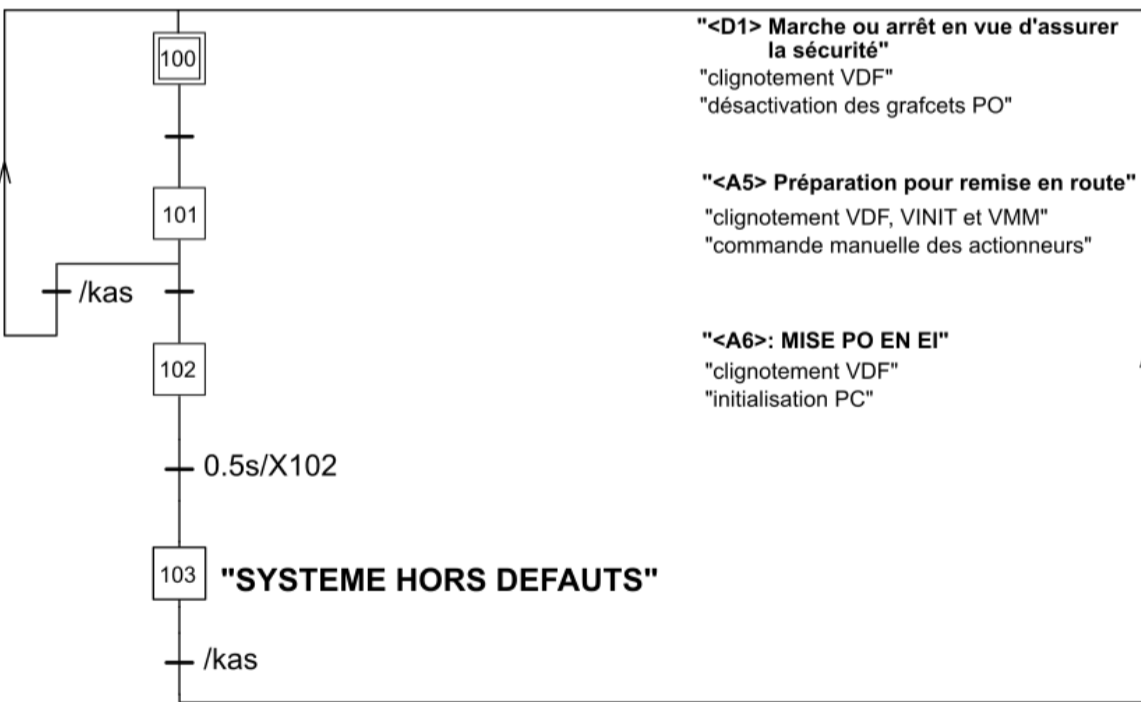


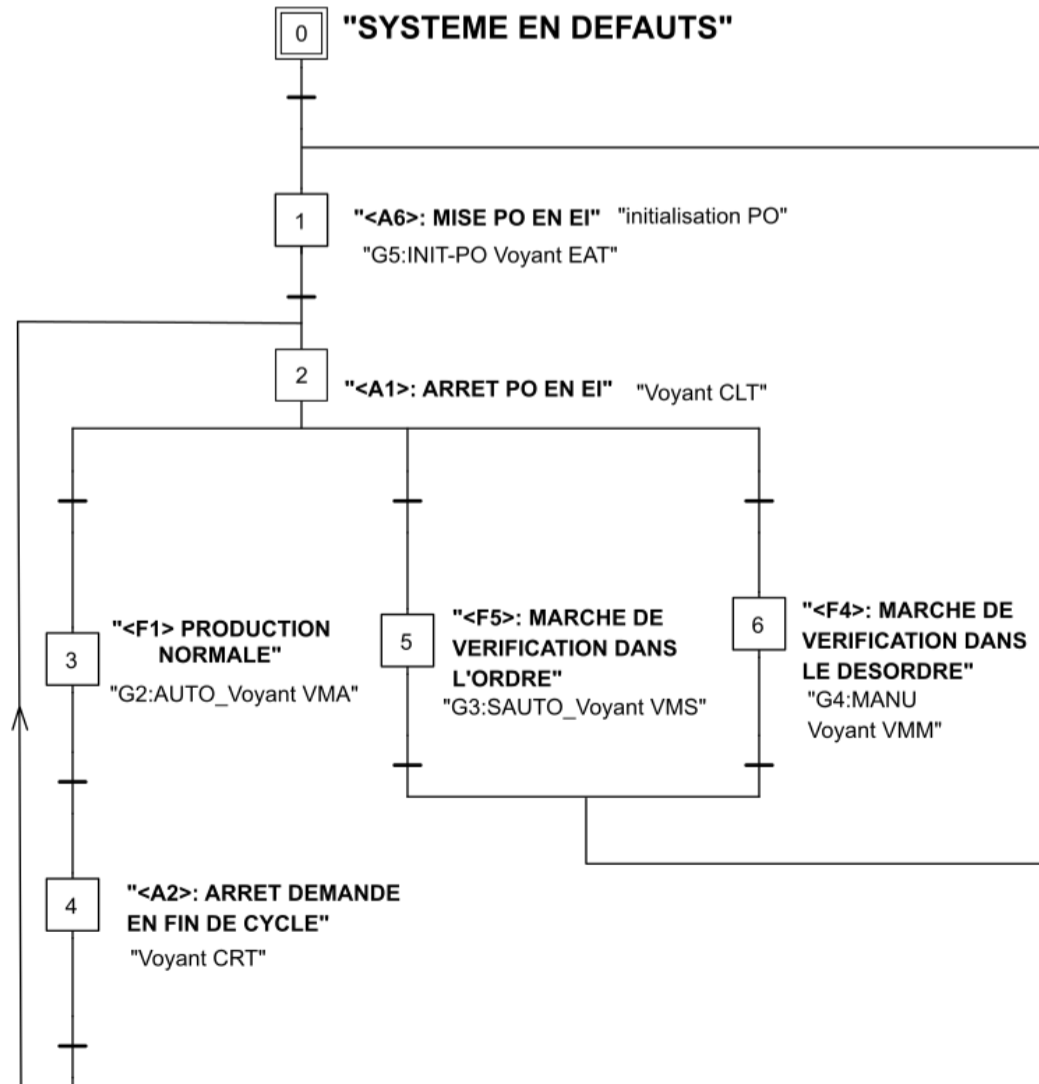
### Abréviations:

- Cd : Commande
- PO : Partie Opérative
- Xi./Cycle : Pas de cycle en cours (conditions élaborées à partir des variables d'étapes)
- CI : Conditions Initiales
- PC : Partie Commande

### G10 : SECURITE

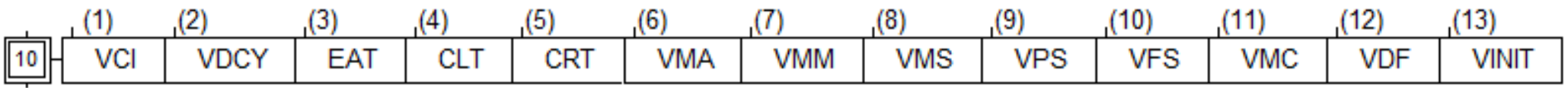


### G0 : CONDUITE



légende:  
/a: conjugué logique de a

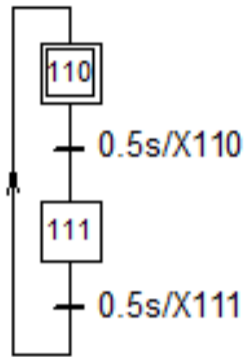
# G1: VISU



CI=

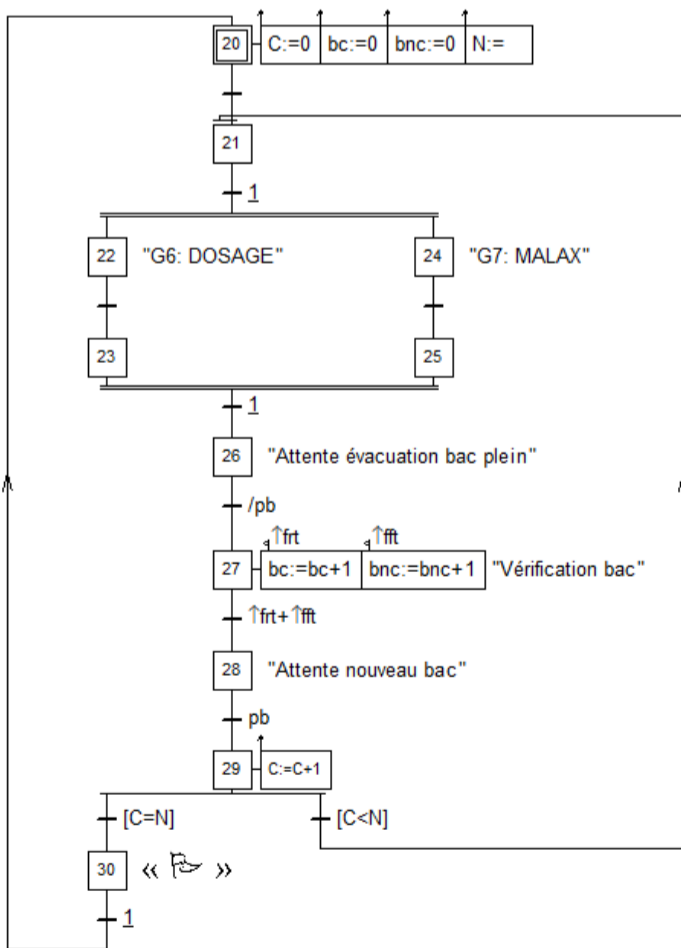
Repère	Ecriture de la condition
(1)	
(2)	
(3)	
(4)	
(5)	
(6)	
(7)	
(8)	
(9)	
(10)	
(11)	
(12)	
(13)	

## G11 : CLIGHT

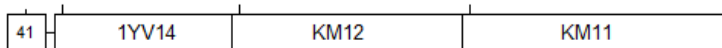


## G2: AUTO <F1> PRODUCTION NORMALE

CI=



## G4: MANU <F4> MARCHÉ DE VERIFICATION DANS LE DESORDRE



## G3 : SAUTO

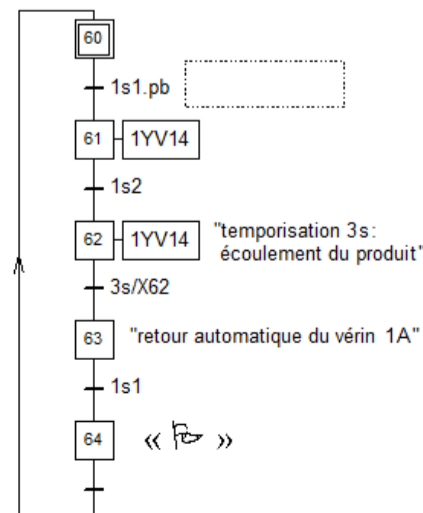
<F5>: MARCHÉ DE VERIFICATION DANS L'ORDRE



## G5: INIT\_PO <A6>: MISE PO EN EI



## G6: DOSAGE



## G7: MALAX

